



**4.75 IN/120.65MM
 TORPEDO DIA.**

-  Loctite "271" Adhesive Sealant (92-809619)
-  Super Duty Gear Lubricant (92-13783A24)
-  Anti-Corrosion Grease (92-76376A6)
-  2-4-C w/Teflon (92-825407A12)

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	1647	9148A93	GEAR HOUSING	1	(BLACK) (BASIC)	
1	1647	9148A94	GEAR HOUSING	1	(GRAY) (BASIC)	
68	31	815480	ROLLER BEARING	1		
69	12	815481	THRUST WASHER	1		
70		828831A 1	BEARING ADAPTOR ASSEMBLY	1		
71	31	814653	ROLLER BEARING	1		
72	12	18448	THRUST WASHER	2		
73	31	15842	THRUST BEARING	2		
74		818291 1	THRUST RACE	2		
75		814605	KEEPER	2		
76	25	31534	O RING	1		2,9
77		818290A 4	BEARING CARRIER ASSEMBLY	1		
78	31	30956	ROLLER BEARING	1		
79	26	14077	OIL SEAL (INSIDE)	1		
80	26	76868	OIL SEAL (OUTSIDE)	1		9
81	14	18323 1	TAB WASHER	1		
82	28	30281	KEY	1		
83		79448	COVER	1		
84		31640 5	TRIM TAB	1		
85	10	806327	SCREW (1-3/4 IN.)	1		
86	10	65210	SCREW (3/8-16 X 1)	1		
87	12	45176	WASHER	2		
88	11	34933	NUT	2		
89	12	835467	THRUST HUB	1	THESE REPLACEMENT PARTS.	
90	13	42351 1	LOCKWASHER	1	THESE REPLACEMENT PARTS.	
91	12	31211A 2	WASHER	1	THESE REPLACEMENT PARTS.	
92	11	52707A 1	PROPELLER NUT	1	THESE REPLACEMENT PARTS.	
93	14	816629	TAB WASHER	1	THESE REPLACEMENT PARTS.	
-	27	814754A98	GASKET SET	1		
-	26	89238A 2	G/H SEAL KIT	1		